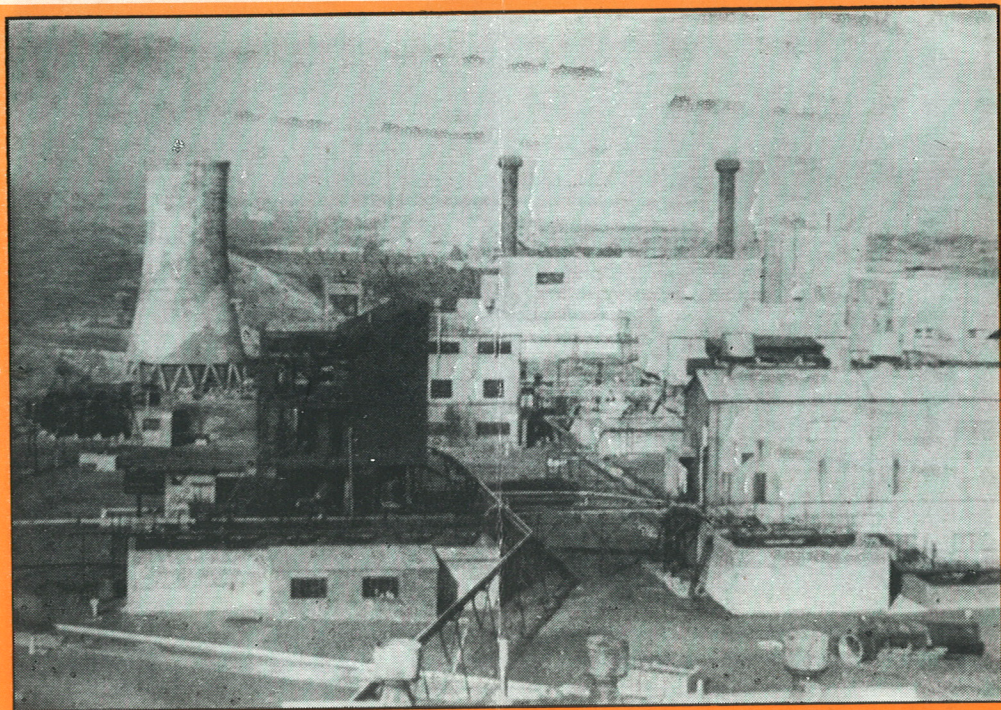


WAsc 1992

Brochure - Pembrey  
R.F



# The history of the Pembrey Royal Ordnance Factory



Pembrey Country Park





## THE HISTORY OF THE ROYAL ORDNANCE FACTORY, PEMBREY

The isolated sand dunes of Pembrey Burrows provided the ideal conditions for the dangerous occupation of the manufacture of explosives. The sand dunes not only provided an effective screen but also minimised any possible damage in the event of an explosion. It is hardly surprising therefore, that the area attracted the producers of gun powder and dynamite as early as 1881. It was however, 1914 before the Royal Ordnance Factory became developed on a large scale. By 1914 the Nobel Explosive Company Ltd. of

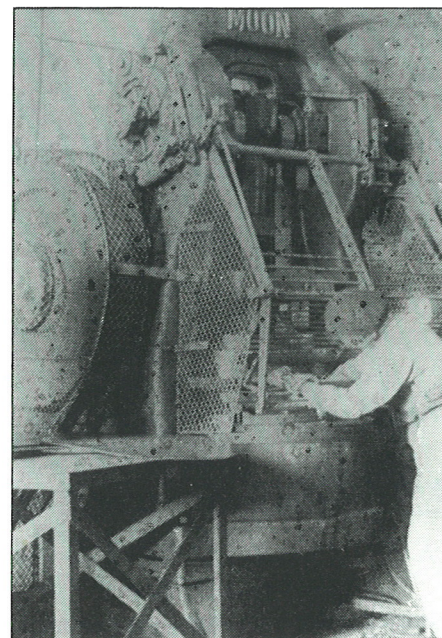


Glasgow, who originally intended to produce industrial explosives agreed with the Secretary of State for War to erect and manage a Trinitrotoluene (T.N.T.) factory at Pembrey. It was agreed that the State should bear the entire cost of the plant, which would then remain Government property after the War, with Messrs. Nobel being retained as agents for administration.

Pembrey was in fact one of over 200 factories producing munitions which sprang up during the First World War. In common with most it was run down rapidly as soon as the War ended, eventually closing in the early 1920's. During the 1930's the Central Administration building was used as a convalescent home and rehabilitation centre for the children of unemployed

miners. As the second World War approached the Factory was re-opened and largely rebuilt under the name of the Royal Ordnance Factory.

The Factory buildings were carefully laid out over some 200 hectares of sand dunes with the central office, police barracks, canteen, surgery, library and administrative building being grouped together near the entrance of the factory. Many of these buildings remain today in the form of the Industrial Estate adjacent to the Country Park entrance. The niration buildings, magazines and other danger spots were scattered among sand dunes a safe distance away. Only a few of these structures now remain. The site's coastal location meant that there was an economical building material readily available in the form of sand. In addition to the area's natural dunes,



# ROF NEWS

No. 87 December 1st 1967 Price 1d

## LABOUR AND EQUIPMENT FOR THE ROF

### The Chancellor re-opens question on extra

The Chancellor of the Exchequer, Mr. James Callaghan, has today opened the debate in the House of Commons regarding the extra costs of the Royal Ordnance Factory.

## Free survey made of three factories

### General review of sick leave for industrial

The Secretary of State for the Home Office, Mr. James Callaghan, has today announced that a general survey of sick leave among Government industrial workers will be made by the Royal Ordnance Factory.

## Tank output will be doubled

### says Mr. Strachey

The Secretary of State for the Home Office, Mr. James Callaghan, has today announced that the output of tanks at the Royal Ordnance Factory will be doubled.

## Golf Trophy returns to Pembrey

The Golf Trophy, which was stolen from the Royal Ordnance Factory, has today been returned to the factory.

## Transfer rule for established men

Under special superannuation rules, established men from the Civil Service to pensionable posts in certain public boards without losing their superannuation rights.

## AS BERNIE SEES IT (30)

AS BERNIE SEES IT (30)

large quantities of sand were used to form artificial mounds and underground bunkers. These not only provided a degree of camouflage but also protection against attack of explosion within the factory. Many of these remain and have been incorporated into the landform during the reclamation of the site.

The layout of the site had been given careful consideration with raw material stores, acid plants and niration buildings laid out in a progressive order enabling an efficient flow of materials along the factory's railway system. Traces of the tracks are still visible today, particularly in front of the Adventure Play Area.

The factory was entirely self-sufficient in terms of services, having its own plant

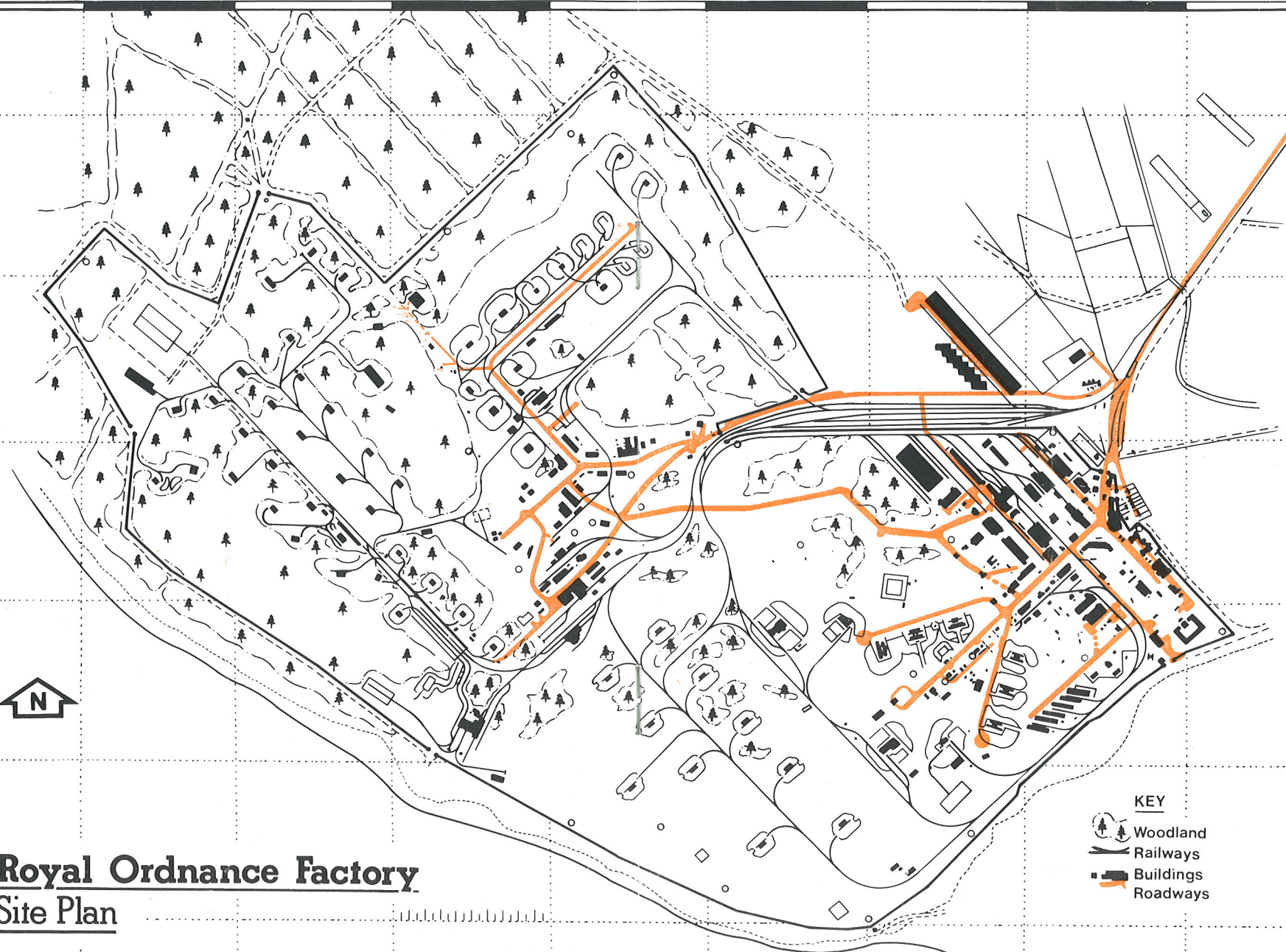




**Royal Ordnance Factory**  
Site Plan

**KEY**

-  Woodland
-  Railways
-  Buildings
-  Roadways





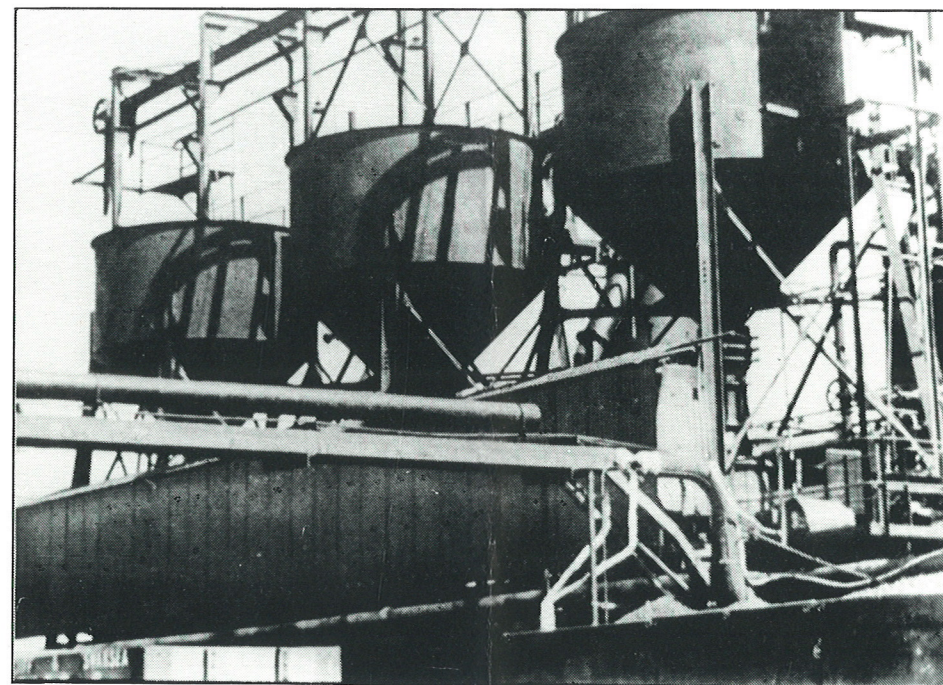
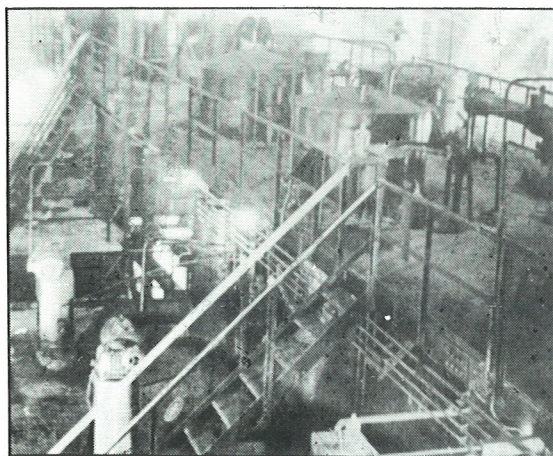
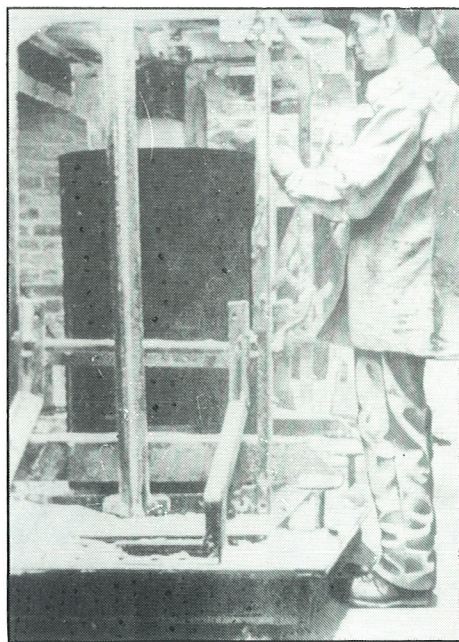
and machinery to produce electricity.

Water was obtained from two small rivers five miles away. Intake ponds were constructed, from which water was carried in a fifteen inch main to a low level pond in the factory where it was chemically treated, filtered and pumped to high level storage tanks, to be carried by mains throughout the site. Later a number of well points were sunk within the factory. Steam was generated at four boiler stations having 33 boilers, capable of producing 5,000,000 lbs. of steam per day. Electric light and power were generated at the factory's power station where seven generators with a total capacity of 4,300 kw were installed.

Access to the site was from the main A484 Carmarthen to Swansea Trunk Road along a private road. Most of the materials and labour came in by train, with the site being connected to the main Paddington—Fishguard line, some two kilometres away, by two branch lines.

The product of the processes carried out at the Factory were, not surprisingly put to war-like uses. Royal Ordnance Factory Pembrey was in fact the

Country's largest producer of T.N.T., ammonium nitrate and tetryl. During 1942 when peak production was reached some 700 tons of T.N.T., 1,000 tons of ammonium nitrate and 40 tons of tetryl were produced every week. In more peaceful time T.N.T. was carefully re-moved from superfluous ammunitions, while ammonium nitrate was produced for use as an agricultural fertiliser. Waste T.N.T. was burnt on isolated patches of sand, although some underwent controlled burning



to produce 'carbon black' which is used in the manufacture of printers ink.

Production continued after the Second World War at a low level except for a sharp upturn in the early 1950's at the time of the Korean War. The factory was largely concerned in the late fifties with the breaking down of obsolete or superfluous bombs and shells. Gradually the work-force was allowed to run down from a peak of 3,000 in 1942 to under 400 in 1961. The closure of the factory was formally announced in the House of Commons in April 1962, upon recommendation of the Royal Ordnance Factory Review Committee. The factory was finally closed in March 1965.

