Copy No. 24

A.C.11078 MCB.148

LFC. 118

Manc.87

orgc.70

XP.31

GEP.62

PICC. 115

WO195/11, SECRET/DISCREET

THIS PAPER IS FOR THE PERSONAL INFORMATION OF THE ADDRESSEE. ITS EXISTENCE AND CONTENTS MUST NOT BE DISCLOSED TO ANY OTHER PERSON WITHOUT THE PRIOR APPROVAL OF THE MINISTRY OF SUPPLY, (S.A.C.))

A.C.11078 MCB.148 LFC.118 Manc.87 OrgC.70 PICC.115 XP.31

GEP.62

MINISTRY OF SUPPLY

AND TECHNICAL DEVELOPMENT

MUNITIONS CHEMISTRY ADVISORY BOARD

LIQUID FUELS COMMITTEE

MANUFACTURING DEVELOPMENT COMMITTEE

ORGANIC CHEMISTRY COMMITTEE

PHYSICAL AND INORGANIC CHEMISTRY COMMITTEE

CRYSTALLISATION PANEL

GUN EROSION PANEL OF THE WEAPON RESEARCH COMMITTEE

Appendices to Programme of Research for E.R.D.E. for 1950/51

Communicated by D.M.X.R.D.

MX2/5/2/1

Received 18th August, 1950.

SECRET/DISCREET

A. 27624.

Programme of Research for E.R.D.E. for 1950/51

Appendix A. List of Investigations

Appendix B. List of Extra-mural Research and Development Contracts

MX2/5/2/1 COPY NO. 24

SECRET DISCREET

MINISTRY OF SUPPLY

DIRECTORATE OF MATERIALS AND EXFLOSIVES
RESEARCH AND DEVELOPMENT

EXPLOSIVES RESEARCH AND DEVELOPMENT ESTABLISHMENT, WALTHAM ABBEY

Programme of Research for E.R.D.E. for 1950/51

Appendix A. List of Investigations

Appendix B. List of Extra-mural Research and Development Contracts

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A. LIST OF INVESTIGATIONS

-						
813	\sim	~~	mar.	e	•	-
			•			

Part		Don
Mar annual		Page
I	Liquid systems for rockets and other low pressure mechanisms	0
II	PAUPULUI I I I I I I I I I I I I I I I I I I	2
III	Other solid propellants for rockets and low pressure mechanisms	8
IV	Cordites for guns	11
V	Propellants for mortars	15
VI	Propellants for small arms	20
VII	Unorthodox propellant systems	20
VIII	High explosives	21
IX		22
Х	Materials	24
IX		26
XII	Safety investigations	29
XIII	Home Office investigations on industrial	31
XIV	THE THE PERSON OF THE PERSON O	33
XV	The state of the complete sen nyaracarana	35
22.4	Urgent short-range investigations	37

"Staffing Position" abbreviations

Other abbreviations

A - To be continuously staffed.

B - To be intermittently staffed.

C - Not to be staffed.

C.I. No. - No. in Ministry of Supply Classified Index of Research and Development Effort.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

General Programme	Detailed Investigations	Staffing	
Proof-stand assessment.		Position	Remarks
	 Nitric acid with gasoline and "aromatic-free" kerosine. Nitric acid with benzene, cyclohexane and cyclohexanol. Mixed acid with kerosine. Nitric acid with liquid ammonia. 	A A A	To determine the effect of the chemical and physical properties of the fuel on combustion efficiency. U.S.A. assessing anhydrous hydrazine, liquid oxygen, liquid ammonia, fluorine, chlorine trifluoride and borohydrides.
General Assessment.	 5. Minimum quantity of W.A.F.1 necessary to ignite non-self-igniting bipropellant. 6. Ethyl nitrate as a monopropellant. 7. Comparison of nitric acid/nitrobenzene as bipropellant and monopropellant (Dithekite). 	A COLOR	Required by C.E.A.D. Canada assessing nitric acid/nitroparaffin and nitric acid/acetic anhydride. To assess the importance of the mixing process in the combustion chamber.
Joneral Assessment.			
	Appraisement of all factors, including economics, transport and supply.	A :	In collaboration with A.D. Amn. P. (X).
hemical and physical properties of fuels and oxidants.	 Determination of physical properties of monopropellants. Thermal conductivity of liquid oxygen as a function of temperature and pressure. SECRET DISCREET	A A	

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51 APPENDIX A

General Programme	Detailed Investigation	Staffing Position	
Properties of the rocket jet. Heat transfer. Lanufacture of fuels and exidents.	1. Radio-attenuation: (a) Nitric acid/fuel systems - X band (3 cm.). (b) Fundamental study - K band (1.3 cm.) and Q band (0.8 cm.). 2. Flame-temperature measurement: (a) by line inversion; (b) by band intensities. 3. Spectroscopic survey of molecules and radicles in jet and combustion chamber. 4. Development of injection systems for Hydrogen/oxygen motor III. 1. Convectional and radiational heat transfer. 2. Spectroscopic measurement of radiation inside motor. 3. Calculation of emission intensity from products of combustion. 4. Study of boundary layer formation by interferometry. 1. Possibility of a cheap, non-electrical method of manufacture of H.T.P. 2. Production of anhydrous hydrazine via hydrazine hydrate.	Position A A B C	Extensive work in U.S.A. E.M.R. contract with Armstrong Whitworth Aircraft Ltd. Delivery of interferometer is expected in 1950. Under consideration in U.S.A. U.S.A. investigating electrical methods
	3. Reactions of NH2 radicles in liquid ammonia: possible formation of hydrazine. SECRET DISCREET		for anhydrous hydrazine. Also work in Canada. E.M.R. contract with Prof. M.G. Evans, Manchester University. Work in Canada.
			The state of the s

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

General Programme	Detailed Investigations	Staffing Position	Remarks
tability, compatibility and torage of liquid propellants.	10. Development of a protective vent for H.T.P. transit containers.		E.M.R. contract with Laporte Chemicals Ltd.; Luton. Required for fore- going Nigerian trials.
afety in manufacture, hand- ing and operational use.			
(See also Part XII)	1. Sensitiveness of liquid systems to impact, friction and cavity effect.	A	
	2. Effect of temperature on detonability. 3. Development of protective devices. 4. Handling risks:	B C	No immediate work is foreseen.
	(a) Nitric acid with self-igniting fuels, methanol and hydrocarbons. (b) Laboratory trials of nitric acid/	A	Report in preparation.
	liquid ammonia systems. 5. Safety of liquid systems under operational conditions.	A	In collaboration with D.N.O., D.N.C., O.B., R.P.D. etc.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

	General Programme	Detailed Investigations	Staffing Position		
c)	Rheology, cohesion and adhesion.				
1		1. Rheological properties of compositions and ingredients, and widening of temperature range.	A		
		2. Interpretation of rheological tests.	A		
		3. Cohesion of compositions.	В		
		4. Fundamental study of adhesion to metals.5. Development of improved adhesives.		D.S.I.R. extramural research contract with Dr. C. Kemball, Cambridge University. E.M.R. contract with Dr. F.P. Bowden,	
				Cambridge University.	
1)	Ignition.	Ignition of ammonium perchlorate compositions; effect of temperature.	A		
e)	Burning phenomena.				
		 Fundamental investigation. Kinetics of thermal decomposition of ammonium perchlorate. Kinetics of thermal decomposition of 		Expected to commence about August, 1950. E.M.R. contract with Dr. L.L. Bircumshaw, Birmingham University.	
	Amend Digital	oxamide.		E.M.R. contract with Dr. L.L. Bircumshaw, Birmingham University.	
)	Control of ballistics.				
		 Factors affecting ballistics of low- energy-binder compositions. Factors affecting ballistics of P.I.B./ 	A A		
		Ammonium perchlorate compositions.	21		
		3. Clearance trials of composition R.D. 2201.	A	Co-ordinated by the Ordnance Board.	
1		SECRET DISCREET	1		

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part III. Other Solid Propellants for Rockets and Low Pressure Mechanisms

Objective requirements: A. Research on cordite and cast propellants for rockets and other low pressure mechanisms so as to improve their performance, serviceability and manufacture and to adapt them to new demands.

C.I. No's. 7.9.3. 23.1. 23.2. 23.3. 23.4. 31.2.4.

B. Research on compressed propellants for low pressure mechanisms.

C.I. No. 24.6.2.

m :	General Programme	Detailed Investigations	Staffing Position	Remarks
(a)	New compositions of higher performance index for rockets.	1. Improvement of F.478/148/K (cal.val.1200). 2. U.K. propellant for U.S. 3.5-in. H.E./A.T. rocket.	A.	
(b)	New compositions for specific low pressure mechanisms.			
		1. Propellants for ongine-starter cartridges.	Δ	In collaboration with D. Arm.R.D.,
		 Cool cordites for liquid expulsion. Improved compressed propellant for liquid ejection. 	24	m.R.E., I.C.I.Ltd., Rolls Royce e For RE./R.P.D. E.M.R. contract with I.C.I. Ltd., (Nobel Division).
(c)	Control of rate of burning.	1. Effect of composition including source and treatment of nitrocellulose.	В	
		2. Pressure index; "platonising" ingredients.	14	Active work in U.S.A.
	*	3. Measurements of rate of burning in vented vessel and strand burner.	В	

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

General Programme	Detailed Investigations	Staffing	Remarks
Manufacturing operations. (Contd.)		- 001 01 01	
	3. Mechanics of rolling cordite: use of the new research rolling machine for:- (a) fundamental physical and rheological studies; (b) studies for the avoidance of fires during rolling; (c) studies of the effect of selected plasticisers on rate of selected	A	
	4. Fundamentals of die design. 5. Rheology of cordite dough. 6. Die design and extrusion problems for special shapes.	B B B	Handled as requirements arise.
Surface inhibition.			
	 Service life of coated charges. New and improved methods. Interchange of ingredients between coating and basis material; isotony. 	B C B	Carried out as required.
Chemical and ballistic			The state of the s
	1. Chemical stability and Service life of new compositions. 2. Problems connected with large web-sizes:		Carried out as required.
	(b) reduction of gas evolution and cracking on storage, in particular study of the effect of stabilisers alternative to carbanite	В	
	3. Other of stability and a	1	E.M.R. contracts with Dr. J.W. Baker, Leeds University, Prof. A.J. Allmand, London University and Dr. S.M. Neale, Manchester College of Technology.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

PART IV. Cordites for guns

Objective Requirements: Research on cordites for guns with particular reference to:-

(i) reduction of gun-erosion,

(ii) increase of energy/volume ratio,
(iii) elimination of flash and/or smoke on firing,
(iv) improvement of the regularity and stability of ballistics,

(v) increase of safety in manufacture and use.

C.I. Nos. 11.9. 21.10.9. 25.16. 31.2.4.

	Position	Remarks
 Relation between flame temperature, gas composition and erosion. Formulation for maximum force/flame temperature and high energy/volume ratios. Effect of free radicles. 	A	Trials carried out in collaboration with A.R.E. Confirmatory trials in collaboration with U.S.A. E.M.R. contract with Prof. A.R. Ubbelohde, Queen's University, Belfast.
 Optimum composition for tank guns. Compositions of high nitrogen content. Effect of primers and igniters: venting position in cartridge. Influence of "Trident" flash suppressor on propellant formulation. 	A B B	
 Ignition of cool propellants. Means of obtaining a smooth pressure/time relation in burning of cartridges. 	i	In collaboration with A.R.E.; particularly in Q.F. cartridges. In collaboration with A.R.E.
	2. Formulation for maximum force/flame temperature and high energy/volume ratios. 3. Effect of free radicles. 1. Optimum composition for tank guns. 2. Compositions of high nitrogen content. 3. Effect of primers and igniters: venting position in cartridge. 4. Influence of "Trident" flash suppressor on propellant formulation. 1. Ignition of cool propellants. 2. Means of obtaining a smooth pressure/time	2. Formulation for maximum force/flame temperature and high energy/volume ratios. 3. Effect of free radicles. 1. Optimum composition for tank guns. 2. Compositions of high nitrogen content. 3. Effect of primers and igniters: venting position in cartridge. 4. Influence of "Trident" flash suppressor on propellant formulation. 1. Ignition of cool propellants. 2. Means of obtaining a smooth pressure/time relation in burning of cartridges.

FOR 1950/51

	TRACEBURE OF RESTARCH FOR E.R.D.E. 1
	APPENDIX A
ogramme	Detailed Investigations

	General Programme	Detailed Investigations	Staffing Position	
	Chemical and ballistic stability			
		1. Climatic-chemical trials to establish safe life of cordites.	A	Will include trials of Australian cordites made from mechanically nitra wood cellulose, and cordites from
		2. Climatic-ballistic trials to establish regularity life.	A	N/C programmes. In collaboration with C.S.R. & A.R.E.
		3. Investigation of factors causing changes in ballistics.	A	In collaboration with C.S.R. & A.R.E.
		4. Changes in the amount and distribution of volatiles in sealed and unsealed containers.	В	
		5. Stability and decomposition of nitro- cellulose and other nitric esters.	В	E.M.R. contracts with Dr. J.W. Baker, Leeds University, Prof. A.J. Allmand, London University and Dr. S.M. Neale, Kanchester College of Technology.
	Safety in manufacture and use.			
	(See also Part XII)	1. Testing of new compositions and new processes to ensure insensitiveness to impact, friction etc. during both manufacture and use.	В	Carried out as required.
		2. Reduction of liability to cordite fires in tanks.	A	In collaboration with F.V.D.E.
		3. "Habitability" trials of cordite containing DECAN.	A	In collaboration with Admiralty and
I	Manufacture and manufacturing technique.	1. Manufacture of new compositions, especially cool cordites, and assessment	A-	
		of new and modified ingredients of cordite (alternatives to nitroglycerine alternative high-nitrogen compounds, picrite).		

SECRET DISCREET .

IROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

AFTENDIX A

General Tragranme	Detailed Investigations	Staffing losition	Remarks
Manufacture of constituent materials. (contd.) Standardisation of propellant charges for guns. Analysis, calcrimetry and general chemistry.	 Modification of crystal form of picrite. Picrite-based cordite charges for guns for which they are not already available. Interchangeability of picrite-based cordites from Naval and M.O.S. factories. Standardisation with Canada, France and Holland on Naval gun-propellants. Analytical, calorimetric and chemical services. Climatic trials (see also IV (g) 1 and 2). Calorimetry of cool cordites. 	B A A A A A	Work in hand in U.S.A. In collaboration with O.B., C.S.R. and C.S.A.R. In collaboration with O.B., C.S.R. and C.S.A.R. In collaboration with D.N.O., C.S.A.R. and C.I.N.O. As required.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51 APPENDIX A

Part VII. Unorthodox Propellant Systems

Objective Requirement:

Research on uncrthodox propellant systems for use in rockets, guns, mortars etc.

C.I. No. 21.10.9

General Programme Detailed	Investigations Staffing Position	
The application of liquid propellants to guns. 1. Theoretical a systems. 2. Ignition and	ssessment of possible A combustion problems. B	In collaboration with C.E.A.D. as problems arise. Work in hand in U.S.A.
The application to guns of plastic propellants extruded for inserting a possible breech of a gun.	al extrusion apparatus B	In collaboration with A.D.E. A.D.E. is constructing apparatus for the purpose, and E.R.D.E. will supply suitable plastic compositions when the gun is ready for trial and collaborate on safety aspects of design.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

	General Programme	Detailed Investigations	Staffing Position	Remarks
(a) (e)	Nitramines. Crystallographic work on explosives.	Methods of synthesis and structural factors influencing properties. 1. Crystal structure of H.E.s, including R.D.X. and anomalous thermal properties of T.N.T. near the melting point. 2. Crystal growth. 3. X-ray crystallographic study of the variation with temperature of the crystal properties of: (i) T.N.T.	В	E.M.R. contract with Prof. R.D. Haworth, Sheffield University. E.M.R. contract with Dr. L.W.H. Small, Birmingham University. E.M.R. contract with Prof. E.G. Cox, Leeds University.
f)	Explosives for stranded line charges.	(ii) "White Compound". Explosives of the "Nipolit" type: 1. Development of manufacturing technique. 2. Modification to use R.D.X. instead of P.E.T.N. 3. Improvement of keeping qualities; decrease of embrittlement.	A A	Required for the determination of the molecular weight of "White Compound".

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

General Programme	Detailed Investigations	Staffing Position	
X-ray crystallography.	 Possible relationship between crystal structure and sensitiveness of styphnates. Variation with temperature of crystal properties of styphnates. 	A	
Crystallisation studies.	Fundamental theory of nucleation.		E.M.R. contract with Dr. W.J. Dunning, Bristol University.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Item No.	General Programme	Detailed Investigations	Staffing Position	
(b) contd.)	Protective materials - special lacquers, varnishes, coatings and paints. (contd.)	3. General: Use of corrosion - inhibiting adjuncts in varnishes and paints of all types; study of the mechanism of corrosion inhibition.	C	
(c)	Paper and textile components.			
		1. Reinforcement of rolled-paper components.	В .	In collaboration with Industry and
		2. Alternative materials for B.L. cartridge bags.	В	Inter-Services Packaging Panel.
(d)	Compatibility problems.			
		1. Chemical and physical compatibilities of materials intended for contact with, and proximity to, explosives.	В	
		2. Corrosion of metals by concentrated nitric - acid:	A	In connection with guided weapons.
		(i) corrosion of high strength aluminium alloys by phosphoric-inhibited nitric acid;		
		(ii) closed vessel storage tests:		
		(iii) corrosion-resistant welds in aluminium- magnesium alloys; (iv) assessment of platings on stainless steel for small parts;		Possible E.M.R. contract with B.N.F.M.R.A.
		(v) inhibitors other than phosphoric acid.		

SECRET DISCREET

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part XI. Chemical Engineering

Objective Requirements: A. Research on chemical engineering problems in connection with the manufacture of acids, intermediates, explosives and propellants.

C.I. No's.

7.9.3

21.10.9.

24.6.2.

31.2.1.

31.2.2.

B. Oxygen- and nitrogen-producing plant (apart from breathing equipment) for the Services.

C. I. No's.

10.3.3.

24.6.2.

31.3.3.

m •	General Programmo	Detailed Investigations	Staffing Position	L'orno valen
(a)	Basic chemical engineering research in connection with explosives and propellants plant.	1. Study of plastic flow in presses and extrusion plant: (i) resistance to flow at metal surfaces; (ii) application of theory of plastic flow to the design of machines.	A	
		2. Application of dimensional similarity to the analysis of performance in unit processes.	A	
(6)	Pilot plant design and construction.	Pilot plantsfor picrite manufacturing processes.	A	Mark to The Party of the Party
(c)	Development of oxygen-producing plant.	1. Mobile liquid oxygen plant for supplying rocket installations.	A	E.M.R. contract with British Oxygen Co., Ltd. for a basic design.
		2. "Air-transportable" oxygen plant.	A	Air Ministry contract S.B. 61767/C.B. 39b with British Oxygen Co., Ltd. for prototype.
Town Selection		3. "On site" glider-transportable oxygen plant. SECRET DISCREET	A	E.M.R. contract with Ricardo and Co. Ltd., for a prototype.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part XII. Safety Investigations

Objective Requirement: Research to increase the safety of explosives and propellants in manufacture and use.

C.I. No. 31.2.4.

em o.	General Programme	Detailed Investigations	Staffing Position	Remarks
(a)	Examination of safety aspects of new propellants and explosives, of new processes of manufacture and of explosive systems under operational conditions.	See items no's. I(1), II(j), III(i), IV(h), IX(e).	A	Carried out as required in collaboration with the other internal groups concerned with the materials and processes, and with the 0.B. etc. in relation to operational conditions
(b)	Fundamental studies of the sensitiveness of explosives and propellants.	 Physical and chemical factors involved in initiation by friction, heat and impact. Initiation by adiabatic compression: cavity sensitiveness in large volumes of liquid. Correlation between rifle bullet tests and other methods of testing the ease of initiation and propagation. Elucidation of the essential factors involved in the phlegmatisation of explosives. Low-melting alloys to prevent initiation by friction. 	A A B	Also E.M.R. contract with Dr. F.P. Bowden, Cambridge University.
(c)	Electrical and radiation hazards.	1. Electrostatic: (i) sensitiveness of explosives to electrostatic discharges, particularly SECRET DISCREET	A	

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51 APPENDIX A

Part XIII. Home Office Investigations on Industrial Explosives

Objective Requirements: Research and investigation in connection with explosives submitted by H.M. Chief Inspector of Explosives, including development of methods of examination and assessment.

C.I. No's. 31.2.1. 31.2.4.

Item No.	General Programme	Detailed Investigations	Staffing	Discount of the contract of th
			Position	AND INC.
XIII (a)	Industrial Explosives.	1. Control of manufacturers. 2. Suitability and classification of new compositions. 3. Definition of new permitted explosives. 4. Examination of materials from explosives accidents and coal-mine explosions. 5. Customs importations.	A	Carried cut as required.
XIII (b)	Legal aspects.	 Examination of samples submitted in connection with offences against the Explosives Acts. Examination of materials submitted in connection with police prosecutions. 	A	Carried out as required.
XIII (c)	Stability methods.	Investigation into reliability of new methods for estimating stability figure as applied to industrial explosive compositions.	A	 (i) "A" staffing dependent on supply of suitable staff in 1950. (ii) Continuation of previous work, in particular the assessment of the "Sealed Tube Method".

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part XIV. Home Office Investigations on Compressed Hydrocarbons

Objective Requirements:

Research to develop safety methods applicable to plant and equipment used for chemical synthesis and metallurgical processes both at normal industrial and at high pressures. Investigation of the causes of explosions in industrial equipment.

C.I. No. 31.2.4.

tem No.	General Programme	Detailed Investigations	Staffing Position	
IV (a)	High pressure acetylene: safety requirements.	Explosion characteristics following ignition of acetylene with other reactants at pressures up to 21 atms. abs., involving measurements of peak explosion pressures and velocities of detonation.	A	 (i) "A" staffing dependent on supply of suitable staff and apparatus in 1950. (ii) Effect of addition of specified reactants over range of temperature to 250°C - carried out in special high-
(b) V	Welding gases: design of safety apparatus.	 Measurement of peak explosion pressures.) Measurement of velocities of detonation.) 	A	pressure vessel in course of construction (iii) Explosive effect in steel tubes housed in special explosion tunnel also under consideration. (i) "A" staffing dependent on supply of
V (c)	Dissolved costedor outing			suitable staff in 1950. (ii) Mixtures with oxygen and air to be investigated over explosive range.
(0)	Dissolved-acetylene cylinders: safety in use.	1. Investigation on process of acetylene decomposition within cylinder.	A	Continuation of previous work in specially-designed high-pressure vessel on porous-mass fillings for dissolved-
v (a)	Explosions in industrial acetylene plant.	2. Shock sensitiveness of acetylene in D.A. cylinders. Elucidation of causes.	A	acetylene cylinders. "A" staffing dependent on supply of suitable staff in 1950. Carried out as required.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part XV. Urgent Short-range Investigations

Objective Requirement:

Investigations of a short-term nature required when serious difficulties occurring with explosives or ammunition are reported direct to the Establishment for immediate ameliorating action.

To be carried out as required.

APPENDIX-B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

File	Title	2.1.1				
Reference	17.070	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
em/58	Physico-chemical problems	(b) Fundamental theory of nucleation (c) Constitution and synthesis of legithin (d) Thermal decomposition and vapour-phase burning of liquid explosives.	Bristol University	Prof.W.E.Garner	Mr. J.S.Skelton Mr. G.W.C.Taylor Dr. E. Roberts Mr. L.A.Wiseman Mr. G.K.Adoms	
Chem/12 Chem/12	Crystallographic work on explosives	including nitric esters. (a) Crystal structure studies on high explosives such as RDM (b) Investigations on the anomalous thermal properties of TNT at temperatures near the melting point.	Birminghem University	Dr. L.W.H. Small	Mr. J.R.C. Duke	
losives/4	Kinetics of nitration (nitroguanidine reaction)	Fundamental physico-chemical research on the kinetics of nitration reactions.	Royal Holloway College	Prof. Gwyn Williams	Dr. E. Roberts	
m/73	Mechanism of stabilisation of nitrocellulose	Study by electro-kinetic methods of the sulphuric component of nitrocellulose in relation to the chemistry of stabilisation.	College of Technology, Manchester	Dr. S.M. Neale	Dr. L.H. Gerty	

APPENDIX B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

JE SAN STREET						
File ference	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
Chem/18	Photolysis of nitric esters and nitro bodies	Elucidation of the structural changes occurring in the thermal decomposition of organic polynitrates.	King's College, London University	Prof. A.J. Allmand	Mr. L.A. Wiseman	
Chem/562	Research on hydrogen peroxide	(a) Stability problems. (b) Vent for aluminium transit containers for H.T.P.	Laporte Chemicals Ltd., Luton		Dr. K.A. Cooper	
Chem/21	Free radicles in the attack of metal surfaces	Investigation of the influence of appreciable concentrations of free radicles in the ambient gases in chemical attack on metal surfaces.	Queen's University, Belfast	Prof. A.R. Ucbelohde	Mr. E.G. Lewis	
/Plant & q./3711	Mobile liquid oxygen producing plant for rocket propulsion	Advising on the design of a plant to yield oxygen in sufficient quantities for the demands of aircraft rocket motors and projectiles.	British Oxygen Co. Ltd., Morden	-	Dr. G.A. Knight	
/Explve/	Propellant loads for .27, .28 and .30 ammunition	Research leading to the development of ballist-ically suitable granular powders for the .27, .28 and .30-inch weapons.	I.C.I. Ltd., (Nobel Div.), Ardeer		Mr. K.W. Jones	
			SECRET			

SECRET APPENDIX B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

File deference	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
7/Chem/97	Thermochemistry and kinetics of decomposition of metal alkyls and hydrides	Thermochemistry and energetics of reactions leading to the formation of free radicles and metastable molecules.	Manchester University	Prof. M.G. Evans		Tromat Rs
/Exptl/ 392	Mobile oxygen-producing plant, 140 cu.ft. per hour	To design, develop and produce one prototype mobile oxygen-producing plant for "on site" generation of oxygen for oxy-welding and cutting.	Ricardo & Co., Ltd., Shoreham- by-Sea	-	Dr. G.A. Knight	
/Expt1/ 308	The preparation of labile molecules	Exploration of the possibility of preparing and isolating labile molecules and radioles.	Liverpool University	Prof. C.E.H. Bawn	Mr. L.A. Wiseman Mr. G.K. Adams	
		Investigation of the conversion of hydrogen sulphide to carbon disulphide by the action of carbon dioxide.	University College, Swansea	Prof. C.W. Shoppee	Dr. T.M. Walters	



3 E 1072

7931554 WO 195/11074 Return by (21/02/2013 11:04:20) 8278188 (Peter Blake)

Closure status: Open

S

10/01/2013 11:04:20



DISCREET SECRET

OF RESEARCH FOR E.R.D.E. FOR 1950/51 PROGRAMME

APPENDIX A

Part I. Liquid Systems for Rockets and other Low Pressure Mechanisms

Research on the chemistry and operational safety of liquid systems for the Objective Requirements: production of gas for rocket-propulsion, including their performance and the effect of design factors thereon.

C.I. No's.

7.9.3 24.6.2. 31.2.4

Research on the chemistry of HTP for special types of ship-propulsion.

C.I. No.

7.9.2

Research on the chemistry of liquid systems for the production of gas for mine-clearance by jets, for pressure-operated devices and for other purposes.

DISCREET

Item No. General	Programme	Detailed Investigations	Staffing Position		Remarks
I (a) Theoretical		1. Metals as fuels. 2. Thermodynamic properties of compounds of fluorine. 3. Chlorine trifluoride as an oxidant. 4. Molecular structure and energetics of organic compounds. 5. High-energy compounds. 6. Possibility of preparing labile molecules. 7. High-temperature properties of oxides, nitrides and carbides.	A A	E.M.R. contra Manchester E.M.R. contra Manchester E.M.R. contra	f report. theoretical study of potential pellants is in hand in U.S.A. act with Dr. A. D. Springall, University. act with Prof. M. G. Evans, University. act with Prof. C. E. H. Bawn, University.

SECRET

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51 APPENDIX A

Item No.	General Programme	Detailed Investigation	Staffing Position	Remarks
I (d) (contd.)	Chemical and physical properties of fuels and oxidants. (contd.)	 7. Viscosity of liquid oxygen. 4. Physico-chemical properties of concentrated hydrogen peroxide. 5. Physical properties of hydrazine and of mixtures containing hydrazine. 	В	E.M.R. contract with Prof. W.I Jones, Durham University. To be measured as required.
I (e)	Ignition.	 Nitric acid/kerosine. Ignition of propyl nitrate by spark. Ignition of self-igniting pairs. Effect of atmospheric temperature and pressure. Ignition for intermittent operation. Fundamental study of "blow-plug" system. Mechanism of spark ignition. 	A A B A B B	Low pricrity. E.M.R. contract with Prof. J.1 Liverpool University.
(f)	Combustion and kinetics.	1. Decomposition of nitric acid vapour. 2. Rate of burning of mixtures of nitric oxide, carbon monoxide and hydrogen.	A	Complementary to I(b) 1,2,3,4
		 Rate of burning of liquid monopropellants. Rate of burning of vapours of monopropellants, alone and with diluents. Thermal decomposition and vapour-phase burning of liquid explosives. Behaviour of organic fluorine compounds in combustion processes. 	A A A	E.M.R. contract with Dr. F.H. Bristol University.
1	** **	SECRET DISCREET		0 0

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

em o.	General Programme		Staffing Position	Remarks
(i) ntd.)	Manufacture of fuels and oxidants (contd.)	4. Mobile plant for production of liquid oxygen for rocket propulsion.	A	E.M.R. contracts with the British Oxygen Co.Ltd., Morden, and Power Jets, Ltd.
(1)	Decomposers for H.T.P.	1. Catalyst stones: cement-based.	A	Liaison with D. A. E. R., Admiralty on porous porcelain-based stones.
		 Metallic catalysts. Theoretical treatment of the chemistry and physics of decomposers. Possibility of developing a thermal decomposer. 	A B B	This theoretical exploration will be abandoned if it fails to show promise.
(k)	Stability, compatibility and storage of liquid propellants.	 Climatic trial of W.A.F.1. Determination of limiting contamination of hydrogen peroxide consistent with subsequent recovery. Effect of pH, metallic ions and stabilisers on stability of H.T.P. Stability of gaseous and liquid hydrazine. 	A A	Required by C.E.A.D. E.M.R. contract with Laporte Chemicals Ltd., Luton. Work in U.S.A. Liaison with Dr. E.J. Bowen, Oxford University, re gaseous hydrazine.
		5. Compatibility of liquid propellants and container materials. 6. Selection of plastic material for H.T.P. bags. 7. Suitability of erosion-reducing additives to fuels. 8. Propellant systems suitable for the temperature ranges specified by the Services. 9. Tropical bulk-storage trial of H.T.P.	A C B A A	Work in U.S.A. Specific requirement awaited from D.G.W.R.D. As required by D.G.W.R.D. Also trials in Nigeria by T.T.E.
	*	SECRET DISCREET		

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part II. Plastic Propellants for Rockets and other low Pressure Mechanisms

Objective Requirements: Research on plastic propellant compositions, including methods of manufacture and filling, assessment of performance and influence of physical conditions on performance.

C.I. No's. 7.9.3. 23.4. 24.6.2. 31.2.4.

Item No.	General Programme	Detailed Investigations	Staffing Position	
[(a)	New compositions of high performance and of wide operating temperature range.	1. Development of compositions with polyiso- butylene binders.	Α	U.S.A. are working on compositions based on polysulphide-rubber and thermo-setting binders and on
(b)	Ingredients.	 Development of compositions based on oxidants alternative to perchlorates. Reduction of flame temperature without adverse effect on Force Constant. "Platonised" compositions. Viscosity of binders. Control of form and grist-distribution of crystalline ingredients. Constitution of lecithin. 	B C B A A	E. M. R. contract with D. M. M.
		 Possible substitute for lecithin. Economic survey of methods of manufacture of ammonium perchlorate. Survey of methods of manufacture of oxamide. Structure of oxamide by means of X-ray crystallography. Survey of supply position of binders. 	A A A B	E.M.R. contract with Dr. Malkin, Bristol University E.M.R. contract under consideration.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

II (g) Suppression of flash and smoke. 1. Spectographic examination of exhaust flames. C 2. R.D.X. plastic propellants. C II (h) Manufacture and filling. 1. Plant experimentation and development of manufacturing and filling techniques. 2. Manufacture of compositions and filling of experimental rounds for D.G.W.R.D., R.P.D., A.R.E., etc. 3. Liaison in connection with transfer of manufacture of sodium nitrate compositions to D.O.F.(X). 4. Methods of testing filled rounds. B II (i) Stability, compatibility and storage and temperature cycling of P.I.B. propellants. 2. Compatibility problems.	Item No.	General Programme	Detailed Investigations	Staffing Position	Remarks
1. Plant experimentation and development of manufacturing and filling techniques. 2. Manufacture of compositions and filling of experimental rounds for D.G.W.R.D., R.P.D., A.R.E., etc. 3. Liaison in connection with transfer of manufacture of sodium nitrate compositions to D.O.F.(X). 4. Methods of testing filled rounds. B II (i) Stability, compatibility and storage. 1. Climatic storage and temperature cycling of P.I.B. propellants. 2. Compatibility problems.	II (g)	Suppression of flash and smoke.	1. Spectographic examination of exhaust flames. 2. R.D.X. plastic propellants.	0.000	
I (j) Sensitiveness and safety aspects. 1. Climatic storage and temperature cycling of P.I.B. propellants. 2. Compatibility problems.	II (h)	Manufacture and filling.	manufacturing and filling techniques. 2. Manufacture of compositions and filling of experimental rounds for D.G.W.R.D., R.P.D., A.R.E., etc. 3. Liaison in connection with transfer of manufacture of sodium nitrate compositions to D.O.F.(X).	A	
I (j) Sensitiveness and safety aspects.		Stability, compatibility and storage.	of P.I.B. propellants.		
(See also Part XII) 2. Sensitiveness of compositions to impact and friction. 3. Safety of filling under monet.			 Sensitiveness examination at all stages of manufacture. Sensitiveness of compositions to impact and friction. Safety of filling under operational 	В В	As required. As required. As required.

SECRET DISCREET

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

General Programme	Detailed Investigations	Staffing Position	
Control of rate of burning. (contd)	4. Maintenance of rate of burning at low pressures; effect of special ingredients.	С	Work in hand in U.S.A.
	production and an area of the second and area of the second area of th		
Improvement of mechanical properties and widening of operating temperature range.	1. Effect of composition on mechanical	В	
operating temperature range.	properties and on their temperature dependence.		
	2. Assessment of P.V.N. as a constituent.	A	Also work in Canada.
Methods of producing charges of large diameter.	1. Double-base casting method. (a) Composition and shape of casting materials. (b) Composition of casting solvents, (c) Composition of restrictive containers. (d) Techniques of fabrication of containers and charges. (e) Behaviour of charges. 2. Direct extrusion; factors affecting consolidation and methods of improving consolidation. 3. Methods of building up charges from segments, discs etc.	A	Adaptation of U.S. process to suit U.K. conditions. This work is mainly for D.G.W.R.D., and t some extent for R.A.E./R.P.D. and D.Fng.R.D.
Manufacturing operations.	Continuous dewatering of cordite paste. Screw-extrusion for gelatinisation and pressing.	C C	Awaiting arrival of plant from Germany.
	SECRET DISCREET		

SECRET DISCREET

PROGRAMME OF RESEARCH FOR E.R.D.E. for 1950/51

General Programme	Detailed Investigations	Staffing Position	Remarks
Sensitiveness and immunity from risk of detonation.	1. Testing of new compositions and new processes to ensure acceptable insensitiveness to impact, friction etc.,	В	Carried out as required.
(See also Part XII)	during both manufacture and use. 2. Study of attack by small arms and fragments.	В	Carried out as required in collaboration with O.B. etc.
	1. More economical methods of manufacturing nitrocellulose.		Work on various aspects of nitrocellulose in hand in Canada.
	(a) Continuous nitration of wood cellulose.	В	Australia is investigating mechanical nitration.
	(b) Manufacturing-scale trials of pulp- boiling.	Α .	In collaboration with O.B. and D.O.F.(X), Also in hand in Australia.
	2. Manufacturing-scale trials of wood cellulose from alternative sources.	A	
Analysis, calorimetry and general			actions and a second se
	1. Analytical, calcrimetric and general chemical services.	-A	As required.
	2. Climatic trials, in particular of cordite made in Australia and cordites from the	A	In parallel with ballistic trials by A.R.E.
	Sensitiveness and immunity from risk of detonation. (See also Part XII) Manufacture of constituent materials.	Sensitiveness and immunity from risk of detonation. (See also Part XII) 1. Testing of new compositions and new processes to ensure acceptable insensitiveness to impact, friction etc., during both manufacture and use. 2. Study of attack by small arms and fragments. 1. More economical methods of manufacturing nitrocellulose. (a) Continuous nitration of wood cellulose. (b) Manufacturing-scale trials of pulpbeiling. 2. Manufacturing-scale trials of wood cellulose from alternative sources. Analysis, calorimetry and general chemical services.	General Programme Detailed Investigations Position Sensitiveness and immunity from risk of detonation. (See also Part XII) 1. Testing of new compositions and new processes to ensure acceptable insensitiveness to impact, friction etc., during both manufacture and use. 2. Study of attack by small arms and fragments. 1. More economical methods of manufacturing nitrocelluluse. (a) Continuous nitration of wood cellulose. (b) Manufacturing-scale trials of pulp-boiling. 2. Manufacturing-scale trials of wood cellulose from alternative sources. Analysis, calorimetry and general chemical services. Analysis, calorimetry and general chemical services.

SECRET DISCICLET

PROGRALLE OF RESEARCH FOR E.R.D.E. FOR 1950/51

-10	General Programme	Detailed Investigations	Staffing Position	TC P2 11 P2 17 K 24	
	Ignition (contd.)	 Specification of gumpowder for efficient ignition of gum cordite. Improved alternatives to gumpowder. Development of cordite-walled igniters. Development of smokeless primers. Fundamental studies of ignition. 	A B A C	In collaboration with A.R.E., O.B., I.C.I. etc.	
of the last of the last of the last of	Factors controlling rate of burning.	1. Ballistic trials of a range of cordites made from picrite of various grists. 2. Surface-moderation.	A C	Work in U.S.A. In collaboration with C.S.R. & A.R.E.	
The second second		3. Behaviour on burning: tests in the Closed Vessel, Portial Burner and Strand Burner.	В	Apparatus being constructed and installed Extensive work in progress in U.S.A. on the mechanism of burning, and in Canada	
-		4. Substitutes for carbamite which do not form a complex with picrite.	Ā	on R.D.X. cordites. E.M.R. contract with Prof. M.E. Garner, Bristol University	
-	Reduction of temperature coefficient of ballistics.	1. Basic study of erosion of cordites. 2. Cordite erosion as a factor in the temperature coefficient of ballistics.	00	In collaboration with A.R.E.	
	Ballistic regularity.	1. Elucidation of reasons for variation of A.C.V. during bulk-production. 2. Effect of settling level of granular propellants.	A	In collaboration with C.S.A.R. & A.R.E.	

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

em o.	General Programme	Detailed Investigations	Staffing Position	Remarks
(i) td.)	Manufacture and manufacturing technique. (Contd.)	 New processes of manufacture. Mechanics of rolling cordite. (See also III (f)3). Fundamentals of die design and rheology of cordite doughs. (See also III(f)4 and 5). Improvement of loadability of cordite. 	C B B	
	Manufacture of constituent materials.	1. More economical methods of manufacturing nitrocellulose: (a) Continuous nitration of wood cellulose. (b) Manufacturing-scale trials of pulp-boiling. 2. Manufacturing-scale trials of wood cellulose from alternative sources. 3. Processes for manufacture of picrite: (a) Direct fusion of nitrolim with ammonium nitrate: (i) safety studies; (ii) 100 lb./hr. pilot plant. (b) CO/NH3/CaO process for cyanamide: (i) basic studies; (ii) 25 lb./hr. pilot plant. (c) Ammonium thiocyanate process: (i) study of efficiencies; (ii) conversion of H2S to CS2-thermodynamios; (iii) conversion of H2S to CS2-thermodynamios; (iii) conversion of GO2. (d) Nitration of guanidine. (e) Development of continuous methods of drying and grinding picrite.	63	Work on various aspects of nitrocellulose in hand in Canada. Australia is investigating mechanical nitration. In collaboration with C.B. and D.O.F. (X). Also in hand in Australia. Urea/ammonium sulphamate process being investigated in U.S.A. Other processes are being investigated in Canada. E.M.R. contract with Prof. D.M. Newitt, London University. E.M.R. contract with Prof. C.W. Shoppee, Swansea University College.

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

Part VIII. High Explosives

Objective Requirements: A. Research on the synthesis and manufacture of high explosives and of intermediates used in their preparation.

C.I. No's. 31.2.2. 31.2.4.

B. Research to devise explosives for stranded line charges for minefield clearance.

C.I. No. 27.2.5.

tem No.	General Programme	LIOTALIED INVESTIGATIONS	Staffing Position	Remarks
II (a)	Manufacturing processes for high explosives and ingredients.	1. Continuous nitration of T.N.T.: (i) increased safety in manufacture and application: avoidance of "white compound"; (ii) increased purity of product in order to obtain compatibility with P.E.T.N.; (iii) improvement of manufacturing economics.	В	Assistance to D.O.F.(X) in a jointly-agreed programme of investigations.
		2. Fine R.D.X. for Nipolit and other purposes.	A	
II (b)	Synthesis of new explosives.			No work is in hand in the U.K., but extensive investigations are proceeding in U.S.A. and Canada.
[] (c)	Study of kinetics of nitration reactions.			E.M.R. contract with Prof. G. Williams, Royal Holloway College; work is now proceeding on nitroguanidine.

DISCREET

PROGRAMME OF RESEARCH FOR E R. D. E. FOR 1950/51

APPENDIX A

Part IX. Initiators

Objective Requirement: Research on the synthesis and manufacture of initiators for use in detonators, caps and delay systems.

> 22.8 C.I. No.

tem No.	General Programme	Detailed Investigations	Staffing Position	Trought ren
X (a)	Lead azide substitutes compatible with copper.	Silver szide: (a) development of the Woolwich process of manufacture; (b) fundamental study of the Chorley process; (c) possibility of a continuous process of manufacture.	A A B	In collaboration with D.O.F.(X) and C.S.A.R.
(P)	Additives to control properties.	Modification of crystal form of beta lead styphnate.	A	
EX (o)	Stability.	 Kinetic studies of thermal decomposition of initiators. Chemical stability of silver azide and mercury fulminate. Climatic trials to determine the Service life of detonators. 	A A	
(a)	Compatibility.	1. Compatibility with explosive and non- explosive materials. 2. Azide problems.	A A	
X (e)	Sensitiveness and safety.	Safety aspects of solutions of silver salts in ammonia (in connection with manufacture of silver azide).	A	
		SECRET DISCREET		

PROGRAMME OF RESEARCH FOR E.R.D.F. FOR 1950/51

APPENDIX A

Part X. Materials

Objective Requirement: The application of materials of fabrication, sealing and protection in explosive munitions. 21.10.11. 22.7. 22.8 30.9. 31.2.4. 31.3.

C.I. No's. 7.13.

Item No.	General Programme	Detailed Investigations	Staffing Position	Remarks
(a)	Sealing Materials - lutings, cements etc.	 Lutings: Development of compositions retaining plasticity over increased temperature ranges. Cements: Development of improved solventless, self-setting cements. 	В	Solvent cements dry to porous masses, generally slightly permeable to moisture.
X (b)	Protective materials - special lacquers, varnishes, coatings and paints.	1. Lacquers and coatings: (i) Development of inert, highly moisture-impermeable lacquers, particularly for use on azidefilled detonators. (ii) Enamel coatings for heat insulation in Q.F. cartridge cases. 2. Varnishes: Development of highly resistant varnishes from materials other than tung oil.	В	Recent difficulties in handling corroded fuzes have been ascribed to the formation of copper azide by access of moisture and consequent liberation of hydrazoic acid-from lead azide, particularly in presence of shellac. An improved lacquer, based on a stable, inert, filmforming material dissolved in strongly hydrophobic solvents, is an urgent requirement.

SECRET

DISCREET

Page No. 30

SECRET DISCREET

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

APPENDIX A

General Programme	Detailed Investigations	Staffing Position	Remarks
Development of oxygen-producing plant (contd.)	4. Standard mobile oxygen and mitrogen plant.		W. O. and A.M. requirement not yet placed.
Research on oxygen-producing plants for Service use.	1. Fractionating-column packings to give compact air-separation units.	A	
	2. Assessment of Piazza column as an air- separation unit.	A	
	3. Effect of altitude on compressor performance.	A	
		*	

SECRET DISCREET

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

	General Programme	Detailed Investigations	Staffing Position	
)		1. Electrostatic: (contd) silver azide and beta lead styphnate; (ii) measurement of charges developed in handling explosives. 2. Effect of radio transmitters and gamma radiation. 3. Effect of thunderstorms, particularly as regards nitroglycerine wash-houses. 1. Effect of charge diameter and confinement on velocity of detonation. 2. Mechanism of "low-order detonation".	A C C	In collaboration with O.B., A.R.E. et
1	The second second			

PROGRAMME OF RESEARCH FOR E.R.D.E. FOR 1950/51

Item No.	General Programme	Detailed Investigations	Staffing Position	. Remarks
∇ (e)	Legal Aspects.	1. Control of manufacturers. 2. (a) Explosions in industrial plant. (b) Examination of samples submitted in connection with offences under the Explosives Acts.	A	Carried out as required.
V(f)	Industrial processes using compressed hydrocarbons.	Assessment of industrial plant and safety apparatus.	Λ	Carried out as required.

APPENDIX B

Extra-mural Research and Development Contracts Relating to the work of the Explosives Research and Development Establishment

Methods of synthesis and structural factors influencing the properties of nitramines Thermal decomposition of inerganic perchlarates Physico-chemical properties of concentrated hydrogen peroxide Effects of structure on the stability of cryanic nitrates Effects of structure on the stability of cryanic nitrates Methods of synthesis and structure on the stability of cryanic nitrates A study of the decomposition of primary nitramines in alkaline solution and of synthetical approaches for primary nitramines in alkaline solution and of synthetical approaches in homogeneous media. A study of the decomposition of study of the thermal reactions cocurring during the burning of plastic propellants containing inorganic perchlarates. Effects of structure on the stability of cryanic nitrates Investigation of some physical, electrical and magnetic properties of concentrated hydrogen peroxide. A study of the effects of structure on the mechanism and the velocity of hydrolysis of organic nitrates in homogeneous media. A study of the decomposition of shall not primary nitramines in alkaline solution and of synthetical approaches for primary nitramines in alkaline solution and of synthetical approaches for primary nitramines in alkaline solution and of synthetical approaches for primary nitramines in alkaline solution and of synthetical approaches for primary nitramines in alkaline solution and of synthetical approaches for primary nitramines. A study of the thermal university Figure 1. L. L. Bircurshaw Mr. G. K. Adams Dr. K. A. Cooper University Frof. W.F. K. Wymne- Jones Dr. A. Warren Mr. L.F. Jones	е	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
of inorganic perchlor- stes reactions occurring during the burning of plastic propellants containing inorganic perchlorates. Physico-chemical properties of concentrated hydrogen perchlorated hydrogen perchlorates. Effects of structure on the stability of organic nitrates A study of the effects of structural and environmental features on the mechanism and the velocity of hydrolysis of organic nitrates University King's College, Durham University Prof. W.F.K.Wynne- Jones Dr. A. Warren Mr. L.F. Jones	6	structural factors dnfluencing the proper-	of primary nitramines in alkaline solution and of synthetical approaches for			Dr. T.M.Walters	
properties of concentrated hydrogen peroxide Effects of structure on the stability of organic nitrates physical, electrical and magnetic properties of concentrated hydrogen peroxide. Durham University Dr. K.A. Cooper University Dr. A. Warren Mr. L.F. Jones Dr. A. Warren Mr. L.F. Jones		of inorganic perchlor-	reactions occurring during the burning of plastic propellants containing		Dr.L.L. Bircumshaw	Mr. G.K. Adams	
on the stability of structural and environmental University organic nitrates structural and environmental University features on the mechanism and the velocity of hydrolysis of organic nitrates		properties of concentrated hydrogen	physical, electrical and magnetic properties of concentrated hydrogen	Durham	Prof. W.F.K.Wynne-	Dr. K.A. Cooper	
and the velocity of hydro- lysis of organic nitrates		on the stability of	structural and environmental		Dr. J.W. Baker		
	10000		and the velocity of hydro- lysis of organic nitrates				
						1	
	1		1				1

APPENDIX B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

le	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
lve/22	Granular powders for 30 m.m. and 20/30 m.m. aircraft guns	Devising ballistically suitable granular powders for the propellant loads of the 30 m.m. and 20/30 m.m. aircraft guns.	I.C.I. Ltd., (Nobel Div.), Ardeer	-	Mr. K.W. Jones	
lve/23	Molecular structure and energetics investigation	Investigation of the molecular structure and molecular energetics of certain organic compounds, including nitro-compounds, fluorinated hydrocarbons, metallic alkyls and hydrazine derivatives.	Manchester University	Dr. A.D. Springall	Mr. L.A. Wiseman Dr. B.G. Cavanagh	
/25	Oxygen production	Development of ancillary items. Consultation and design of equipment.	Power Jets (R & D) Ltd., London	-	Dr. G.A. Knight	
/27	Fundamental problems in adhesion	To make a fundamental study of adhesion to metals.	Cambridge University	Dr. C. Kemball	/Mr. P.R. Freeman/	Controlled by D.S.I.R.
/87	Fundamental factors affecting adhesion	Development of improved adhesives for Service purposes.	Cambridge University	Dr. F.P. Bowden	Mr.P.R. Freeman Dr. J. Gooding	

SECRET

APPENDIX B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

File Reference	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
7/Exp1/30	Spark ignition in gases and liquids	Development of an optical technique for studying after-effects of electric sparks which provides repeated exposures at intervals of 10-4 to 10-5 seconds. Study of the behaviour of the hot gases produced by the spark as a function of time.	Liverpool University	Prof. J.M. Meek	Mr. L.A. Wiseman	
7/Expt1/ 303	Development of new injection systems for research on L.F. rocket motors	Development of injection systems for Hydrogen- oxygen Motor III.	Armstrong Whitworth Aircraft Ltd., Coventry.	-	Dr. G.H. Young	
7/Chem/98	Studies of the reactions of hydrazine and NH2 radicles in liquid ammonia	A quantitative study of the energetics of reactions involving hydrazine and NH2 radicles, and a study of the conditions for combination of NH2 radicles in liquid ammonia and the possible formation of hydrazine.	Manchester University	Prof. M.G. Evans	Dr. K.A. Cooper	

SECRET

APPENDIX B

Extra-mural Research and Development Contracts relating to the work of the Explosives Research and Development Establishment

File reference	Title	Subject	Location	Supervisor	E.R.D.E. Representative	Remarks
7/Chem/100	Thermal decomposition of crystalline non- ionic compounds of interest in the explosives field	1. Oxamide.	Birmingham University	Dr. L.L. Bircumshaw	Dr. C.G. Lawson Mr. L.A. Wiseman	
Contract SB. 61767/ C21(b).	Air-transportable liquid oxygen and nitrogen producing plant	Development of prototype.	British Cxygen Co., Ltd., Edmonton		Dr. G.A. Knight	